### **Operation**

Each year the bridge is swung to the "instorage" position (open to boaters) on April 1<sup>st</sup> and to the "in-use" position (open to vehicular traffic) on December 1<sup>st</sup>.

This operation is carried out by the Monroe County D. O. T. bridge maintenance crew.

Swing bridge machinery was adapted to fit the seasonal nature of the structure, providing a simple, but effective operating system. A conventional pivot bearing and balance wheel ring system is used to swing the balanced structure.

The operating equipment consists of a single pinion mounted at the end of the back span, guided on a circular track. A portable electric drill drives the pinion through a pair of reducing gears. Standard portable hydraulic jacks (two 100 ton, for the west and south, two 50 ton for the east and north) are used to lift the structure in order to remove bearings at each end of the bridge. Two 300- ton hydraulic jacks, permanently mounted to the underside of the pivot beam, are used to lift the truss in order to remove the bearings at the pivot point.

For the spring operation, jacks are placed snugly at each abutment and raised slightly to relieve the load on the bearings. The east end is jacked up first, then the west end. In the next step, the bridge pivot beam is jacked up and the bearings removed. With bearings out of the way, the bridge is lowered on the main pivot bearing. Finally, the east and west bearings are removed respectively and now the bridge is free to swing. Total deflections are approximately four inches at the end of the long span and two inches at the end of the short span. At this point the bridge is turned, using the drill. Upon completion of the turning of the bridge, the sequence of actions is reversed to set the bridge back on the bearings.

The same process is followed in the fall.

### **Project Team**

Owner: Monroe County D. O. T.

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County Bridge Engineer

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Design Team: Erdman Anthony and Associates Inc.,

Lead Project Designer

Joe Logan, P. E., Project Manager

Hardesty and Hanover, Movable Bridge Consultant

GZA Geoenvironmental -

Subsurface Investigation and Design

Om Popli, Survey and Sheet

Piling Walls Design

Contractors: Crane-Hogan (Bridge)

Nory Construction (Park

Improvements)

Truss Fabrication: Harris Structural Steel, Inc.

Steel Erection: Contractors Welders of

Western New York, Inc.

Sheet Piling

Herbert F. Darling, Inc.

& Pile Footing:

Bearing Wheels & Franbuilt Inc.

Mechanical Equip.:

Galvanized by: Voigt & Schweitzer Cattie

Length of Project: October 1985 to December 1998

Planning: 1985 to 1996 Design: 1996 to 1997

Construction: Dec. 12, 1997 to Dec. 1, 1998

Cost of Bridge: \$3.6 million Cost of Park: \$405,000

Designed and edited by: Published by: Date published: Monroe County web site: Bo Mansouri and Paul Bardotz Monroe County D. O. T. May 7, 2002 http://www.co.monroe.ny.us

# IB O B Irondequoit Bay Outlet Bridge





## Vital Link Between Irondequoit and Webster

Jack Doyle
County Executive

**Terrence J. Rice, P.E.**Director of Transportation

**Bo Mansouri, P.E.**County Bridge Engineer

### History

In the early 1900's, the shallow channel was crossed by a narrow truss highway bridge and a single track railroad line. Around 1929 the bridge was replaced with a two-lane structure supported on timber piles. The timber bridge remained in service until August 14, 1985, when it was removed as part of an Army Corps of Engineers project that opened the Irondequoit Bay to marine traffic from Lake Ontario and created a state park at the bay outlet, to spark development in the bay.



The Irondequoit Bay Outlet Bridge came to be after several studies were carried out to determine the best way to traverse the bay outlet. The consultant determined that a low-level removable or "seasonal" bridge spanning the channel four months of the year was the only viable alternative that could be constructed with the remaining funds, after the allocated \$20 million for a high level bridge was diverted to the California earth quake relief in 1994. Monroe County Legislature approved the \$4.8 million project in 1997.

Included in the \$4.8 million was the renovation of the nearby Irondequoit Bay Marine Park and the building of a Bobtail Swing Truss Bridge, plus engineering fees.

The two - span swing structure has a main span of 132.5 feet and a counter - weighted span of 53 feet. The pivot point of the bridge is on the west bank of the channel.

The superstructure is a galvanized pony truss with bolted connections. The use of bolted connections and full galvanization results in a structure that will be virtually maintenance free over its designed life. The use of bolted connections eliminates the fatigue concerns common with modern welded truss bridge systems and allows full galvanization of the truss.

The deck is solid concrete on the counterweight span and galvanized open grating on the main span. The sidewalk is also concrete on the counterweight span and aluminum grating on the main span.

### **Features Snap Shot**

**Project Location:** In the Town of Irondequoit at the **Irondequoit Bay Outlet.** 

**Project Objective:** To build a bridge that would meet the needs of the boating community,

merchants in the area, and the motorists for at least four months of

4'

the year.

Other Alternatives: A high level lift bridge, a high level

fixed bridge or a tunnel.

**Final Design:** A bobtail swing truss bridge.

**Structure Information:** Galvanized pony truss with bolted

connections.

**Old Bridge New Bridge Year Constructed:** 1929 1998 Material: Concrete, steel Concrete and steel and wood

**Swing Type of Bridge:** Fixed **Type of Truss:** n/a **Pony** 

**Height of Truss:** n/a Varies 13' - 12' 3"

185.5 **Bridge Overall Length:** 102' No. of Spans: five two

**Span Length:** 20' each 132.5' & 53'

**Roadway Width:** 34' 24' 12' **Travel Lane Width:** 17'

**Sidewalk Width:** 7' 6" south 5' @ 2 sides 2' 3"

**Vertical Clearance:** (at high water mark)

**Horizontal Distance:** 

(between sheet piling) n/a 100' **425 tons** Weight of Structure: unknown

**Drill:** 3/4" DeWalt, 120 volt, 10 amp.,

**375 RPM Gear Ratios:** 2 gear ratio Reducers: 1) 14:1 2) 58:1

Time to Set Up: 2 hours Time to Turn: 30 minutes Time to Set Down: 2 hours



### **Awards**

The Association for Bridge Construction and Design-Western New York Chapter gave the 1998 Bridge Award to the Irondequoit Bay Outlet Bridge and Marine Park.

The American Galvanizers Association awarded the bridge the 1999 Excellence in Hot Dip Galvanizing Award as the Most Distinguished Project.